

TEST REPORT

Mechanical & Hardgoods Laboratory

Report No. : HL70492A/2015

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Date : AUG. 11, 2015

RAYNOR MARKETING LTD.

525 Hempstead, Turnpike, West Hempstead, NY 11552, USA

The following merchandise was submitted and identified by the applicant as:Product Description: Mid back Multifunctional Task Chair with Adj armStyle/Item No.: LLR20977. LLR20978Buyer/Order No.: RAYNOR MARKETING LTDManufacturer/Vendor: SONG LIN FURNITURE CO., LTD.Country of Origin: China**We have tested the submitted sample(s) as requested and the following results were obtained:**

Test Requested: (1). According to ISTA 3A: 2008 Packaged-Product Test
(Excluding Atmospheric conditioning & Random Vibration under Low Pressure)
(2). Bursting Strength Test

Test Criteria: Defined by client as below
(1). For product(s): Examine the appearance of the product by visual check after package test. No visible damage (such as crack, breakage,...etc.) after package test.
(2). For package: The integrity of package shall be retained. The container still affords reasonable protection to the contents, maintaining the correct position of product, and sufficient rigidity.

Test Method & Result: ---See following sheet(s)---

Date of Receipt: Jul. 28, 2015 & Aug. 10, 2015

Testing Period: Aug. 03, 2015 ~ Aug. 06, 2015 & Aug. 10, 2015 ~ Aug. 11, 2015

Conclusion: The submitted sample **complies with** the ISTA 3A:2008 Packaged-Product Test (Excluding Atmospheric conditioning & Random Vibration under Low Pressure) and Bursting Strength test.

Signed for and on behalf of
SGS Taiwan Ltd.

Lawrence Yang
Asst. Supervisor



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Test Method & Test Result:**(1). Package test -- ISTA 3A:****Test Equipment:**

Name	Brand	Model	Serial No.
Drop Tester	King Design	KD-128A	WR112197097
Electrodynamics Type Vibration Tester	Vibration Source	VS-1000V HTBH 6060	1099
Accelerometer	PCB	J352C34	146403

Lab Environmental Conditions:Ambient temperature: 25±3 °CRelative humidity: 55±5 %RH**Test Sequence:**

Package test includes several tests, the test sequence is as following:

Test Sequence	Test Item
1	Atmospheric Preconditioning test
3	First Drop test
4	Random Vibration test
6	Second Drop test

Test Method/ Specification:**1. Atmospheric Preconditioning test:**Temperature: 25 °CHumidity: 55 %RHDuration: 12 hours

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Test Method/ Specification-- Continued:**3. First Drop test:**

Drop sequence:

Drop Number	Drop Height	Specific Face, Edge or Corner
1	46 cm	Edge 3-4
2	46 cm	Edge 3-6
3	46 cm	Edge 4-6
4	46 cm	Corner 3-4-6
5	46 cm	Corner 2-3-5
6	46 cm	Edge 2-3
7	46 cm	Edge 1-2
8	91 cm	Face 3
9	46 cm	Face 3

4. Random Vibration test:

(1) Over-The-Road Trailer Simulation

Wave form: RandomFrequency: 1~200 Hz

Frequency (Hz)	PSD (g ² /Hz)
1.0	0.0007
3.0	0.02
5.0	0.02
7.0	0.001
12.0	0.001
15.0	0.004
24.0	0.004
28.0	0.001
36.0	0.001
42.0	0.003
75.0	0.003
200.0	0.000004
⇨equivalent to 0.53 G _{rms}	

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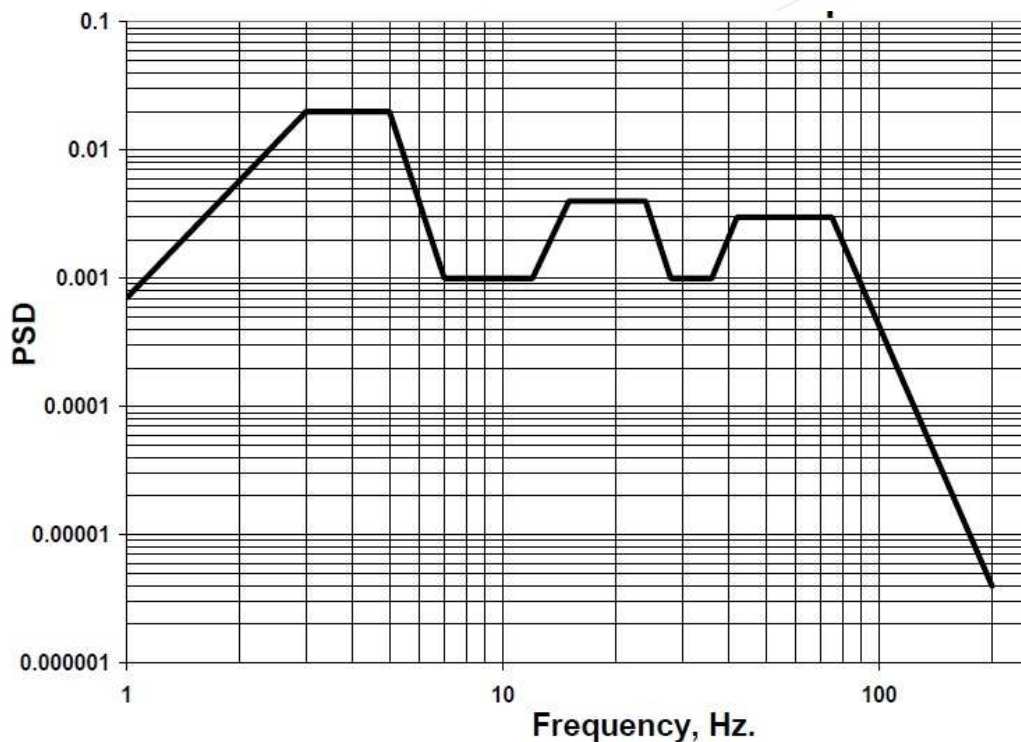
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Test Orientation/ Duration: As shown in table below

Formula, with values, used to calculate	Top Load (kg)	Test Duration (minutes)	Identify face of resting on table surface
TL-H	68	60	Face 3
TL-W	90	30	Face 4
TL-L	54	30	Face 6



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Test Method/ Specification-- Continued:**4. Random Vibration test--Continued:**

(2) Pick-up and delivery vehicle

Wave form: RandomFrequency: 1~200 Hz

Frequency (Hz)	PSD (g ² /Hz)
1.0	0.001
3.0	0.035
4.0	0.035
7.0	0.0003
13.0	0.0003
15.0	0.001
24.0	0.001
29.0	0.0001
50.0	0.0001
70.0	0.002
100.0	0.002
200.0	0.00005
⇨equivalent to 0.46 G _{rms}	

Test Orientation/ Duration: As shown in table below

Identify face of resting on table surface	Test Duration (minutes)
Face 3	30

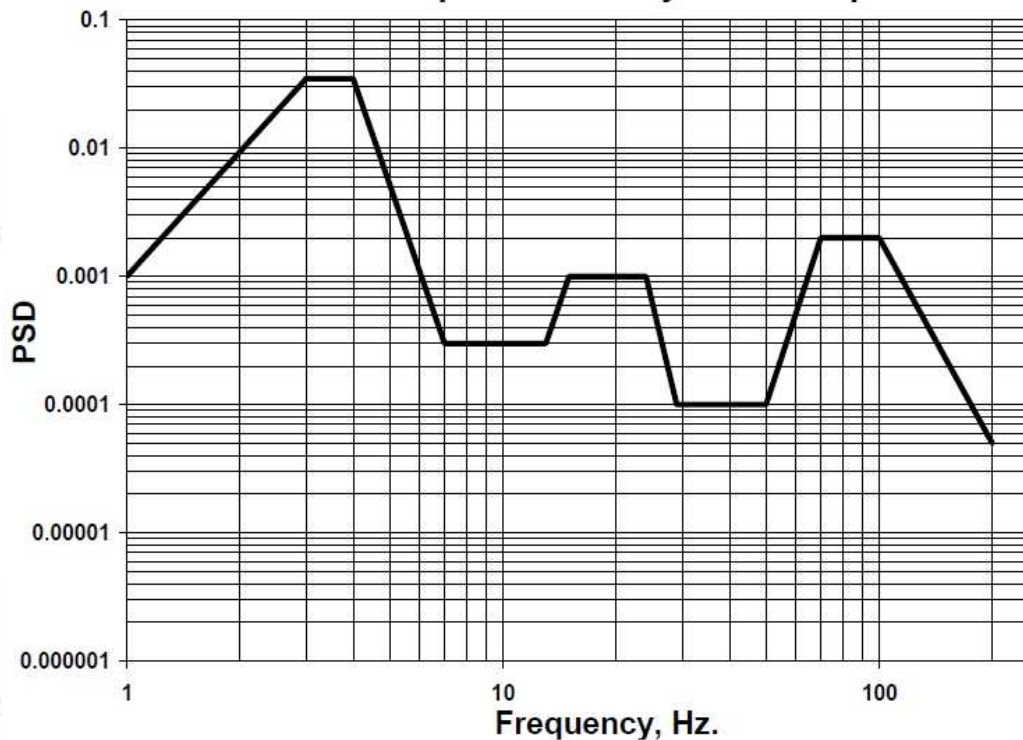
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6. Second Drop test:

Drop sequence:

Drop Number	Drop Height	Specific Face, Edge or Corner
10	46 cm	Edge 3-4
11	46 cm	Edge 3-6
12	46 cm	Edge 1-5
13	46 cm	Corner 3-4-6
14	46 cm	Corner 1-2-6
15	46 cm	Corner 1-4-5
16	91 cm	Most critical or damage-prone flat orientation
17	46 cm	Face 3 on hazard

Physical Description:

Carton Style: Standard
 Carton size: L:680 mm W: 460 mm H: 580 mm
 Weight: 21.1 kg

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Description of Package:

1. Double wall corrugated carton was closed with clear plastic tape and fixation four plastic straps
2. The arms, seat, back and casters were separated by paperboard and packed by transparent plastic bags individually.
3. The base was separated by paperboard.
4. The gas lift was put into the small box. (as shown in photo B~E)
5. Finally, place all parts into the carton and put three paper tubes into the carton for supporting.

Test Result:

Pass X Failed

(2). Bursting Strength Test

Sample	Method	Outer → Inner (psi)	Inner → Outer (psi)
Carton	Refer to TAPPI T810	273.5 (Avg)	274.5 (Avg)

*Requirement: 250 psi

Test Photos:



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Test Photos:



Photo E: Package style-4



Photo F: Appearance of the products



Photo G: Random Vibration test-Face 3



Photo H: Random Vibration test-Face 4



Photo I: Random Vibration test-Face 6

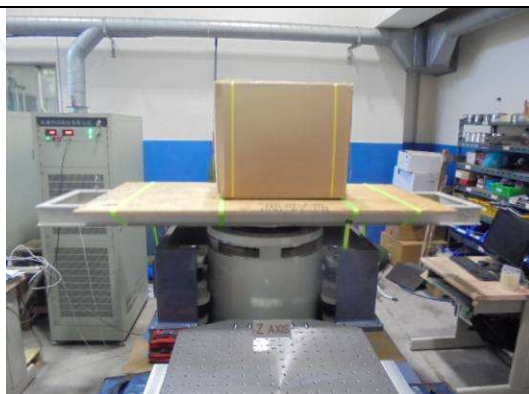


Photo J: Random Vibration test-Face 3

--- End of Report ---

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SGS Taiwan Ltd.
台灣檢驗科技股份有限公司

No.127, Wu Kung Road, New Taipei Industrial Park, New Taipei City, Taiwan / 新北市新北產業園區五工路 127 號
t (886-2) 2299-3279 f (886-2) 2299-2920 www.tw.sgs.com

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