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 Test Report No.:
 Order No.:
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Kunden-Referenz-Nr.: ODEU-S-20140006 **Auftragsdatum:** 20.08.2014

Client Reference No.: Order date:

Auftraggeber: Songlin Furniture Co., Ltd - B Block, Jinli Industrial Zone, Sanxing Road, Saliang

Client: Village, Sanjiao Town, Zhongshan City, Guangdong Prov., China 528400

Prüfgegenstand: OFFICE CHAIR

Test item:

Bezeichnung / Typ-Nr.: DESIGNER CHAIR BLACK REALSPACE MID BACK TAHARI UK FIRE RETARDANT

Identification / Type No.: / SL-D2

Auftrags-Inhalt: Test requirements for Mechanical character, Construction and Artwork Check

Order content.

Prüfgrundlage: TRGC-ODP-HL-TP-09010-EU_V4

Test specification: General office chair or heavy duty office chair

Wareneingangsdatum: 18.08.2014

Date of receipt.

Prüfmuster-Nr.: A000096738-001

Test sample No .:

Prüfzeitraum: 18.08.2014 – 15.09.2014

Testing period:

Ort der Prüfung:

Place of testing:

Unit 201, NO.7 Caipin Road,
Guang-zhou, P.R. China

Prüflaboratorium: TÜV Rheinland (Guangdong)

Testing laboratory: Ltd.

Prüfergebnis*: Siehe Sonstiges / See Other

Test result*:

kontrolliert von / reviewed by:

19.09.2014 Ronald Luo / TE

DatumName / StellungDateName / Position

geprüft von / tested by:

19.09.2014
Unterschrift Datum
Signature Date

19.09.2014 Waley Huang / Reviewer

DatumName / StellungDateName / Position

Unterschrift Signature

Sonstiges / Other: Conditional Pass, interim result was concluded as acceptable, besides revision report could be provided after further artwork check per client's request.

Buyer: Office Depot

Zustand des Prüfgegenstandes bei Anlieferung: Prüfmuster vollständig und unbeschädigt Condition of the test item at delivery: Test item complete and undamaged

Legende: 1 = sehr gut 2 = gut3 = befriedigend 4 = ausreichend 5 = mangelhaft P(ass) = entspricht o.g. Prüfgrundlage(n) F(ail) = entspricht nicht o.g. Prüfgrundlage(n) N/A = nicht anwendbar N/T = nicht getestet 3 = satisfactory4 = sufficient Legend: F(ail) = failed a.m. test specification(s) N/T = not testedP(ass) = passed a.m. test specification(s) N/A = not applicable

Dieser Prüfbericht bezieht sich nur auf das o.g. Prüfmuster und darf ohne Genehmigung der Prüfstelle nicht auszugsweise vervielfältigt werden. Dieser Bericht berechtigt nicht zur Verwendung eines Prüfzeichens.

This test report only relates to the a. m. test sample. Without permission of the test center this test report is not permitted to be duplicated in extracts. This test report does not entitle to carry any test mark.



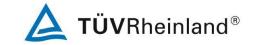
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Liste der verwendeten Prüfmittel List of used test equipment

Prüfmittel Test equipment	Prüfmittel-Nr. / ID-Nr. Equipment No. / ID-No.	Nächste Kalibrierung Next calibration
Ruler (1m) / Tape	1.193U	2014-12-20
Electric Balance (20g)	1.193P	2015-03-18
Digital Angle Gauge	1.193G	2015-03-29
Push Pull Scale (500N)	1.GZF.0054	2015-04-27
Caliper	1.193J	2015-05-22
Measurement device for chairs	1.192	2015-03-18
Armrest tester	1.GZF.0009	2015-08-13
Universal test frame	1.191	2015-03-18
Universal test frame	1.GZF.0021	2015-06-09
Swivel tester	3.070Q.01	Initial check only
Loading discs	3.127	2018-05-27
Testing probe	3.155	2018-05-27
Stability table	3.080	Initial check only



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Produktbeschreibung Product description

1	Produktdetails Product details	DESIGNER CHAIR BLACK REALSPACE MID BACK TAHARI UK FIRE RETARDANT / SL-D2
2	Maße / Gewicht Dimensions / Weight	See page 5.
3	Bedienelemente Operating elements	Gas spring, armrest, seat mechanism
4	Ausstattung / Zubehör Equipment / Accessories	N/A
5	Verwendete Materialien Used materials	Wood, plastic, metal, fabric, foam and mesh
6	Sonstiges Other	N/A
	Pic. 1: Front view (all components in lowest position)	Pic. 2: Side view ((all components in highest position))





Pic. 3: Back view Pic. 4: Bottom view







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Clause	Anforderungen - Prüfungen / Requirements - Tests	Measuring results - Remarks	Evaluation

Sample Information:

<u> </u>	
Received on:	18.08,2014
Test Stage	
Test for:	
Project ID #:	ODEU-S-20140006
Item #:	ODEU-S-20140006
Product Description:	DESIGNER CHAIR BLACK REALSPACE MID BACK TAHARI UK FIRE RETARDANT
Office Depot SKU(s):	6840306
Department #:	-
Vendor Product Code (VPC):	SL-D2
Style:	SL-D2
Others:	-
Number of samples:	2 pcs complete office chair
Color:	Black
Country of Origin:	China
Country of Distribution:	EU
Testing is:	☐ First Time ☐ Retest, Previous Report #:
Revised Report:	☐ Yes ☐ No
Reason For Revision:	-

/	TRGC-OD-HL-TP-09010-EU-Office Chair_v4	(details refer to below test protocol)	Pass
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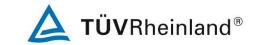
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Dimensions:

Height:	940-1020	mm	Backrest Height:	497	mm
Width:	615	mm	Backrest Width:	453	mm
Depth:	655	mm	Seat Height (unloaded):	475-555	mm
Seat Depth:	405-380	mm	Seat Width:	453	mm
Weight:	17.0	kg	Foam Density:	0.050	g/cm ³
Armrest height:	655-795	mm			

Performance Character:

Attribute	Test	Requirement / Limit	Results
	Method/Standard		
PHYSICAL CHARACTERI			
Base - caster or non- caster	TRGC-HL-TM- 01018	Report actual	With castors
Dimensions	TRGC-HL-TM- 01018	Report overall dimensions	See dimensions above
Weight	TRGC-HL-TM- 01018	Report overall weight	17.0 kg
Dimensions - length x width - seat	TRGC-HL-TM- 01018	Report overall dimensions	See dimensions above
Dimensions - height - seat	TRGC-HL-TM- 01018	Report seat height	See dimensions above
Foam Density	TRGC-HL-TM- 01018	Report actual	0.050 (seat) g/cm ³
Fabric weight	BS EN 12127-98 / ISO 3801:1977	[oz. / sq. yd.] Per product specification	232.4 g/m ²
Cover material Identification	Microscopic	[Material content analysis] Verify that cover present is the Leather, PU, PVC	Mesh fabric
Leg height adjustment	TRGC-HL-TM- 01018	Report actual	adjustable
Type of seat - tilt or non-tilt	TRGC-HL-TM- 01018	Report actual	With tilting function
Type of seat - rotating or non-rotating	TRGC-HL-TM- 01018	Report actual	With rotating function
Back - fixed or non-fixed	TRGC-HL-TM- 01018	Report actual	With non-fixed backrest
Arm - with or without arm	TRGC-HL-TM- 01018	Report actual	With armrest
WORKMANSHIP			
Defects	TRGC-HL-TM- 01010	Shall have no discernible surface degradation, including crazing, shivering, denting, bubbles, cracks, stains, deformations, chips, fractures, heavy lines, waves, shear marks, scratches, scuff marks, indentations, or blisters.	Pass
Defects	TRGC-HL-TM- 01010	Shall have no components missing, malformed, and/or fractured.	Pass
Fabric defects	BS 6395-83	No major defects / two minor defects (Max.)	Pass



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Clause	Aniorderung	gen - Prulungen / Red	quirements - rests Measuring results		- Remarks	Evaluation
•	Attribute	Test Method/Standard	Requireme	ent / Limit	Res	sults
Evennes	s of color	ASTM D3990-99 R08	Shall provide uniform color		Pass	
Strength	category	DIN 4550: 2004 (clause 5)	Distance between seat centre of pivot point pills acceptable measure ac of the bearing element. Tabelle 1 — Festigkeitskla Festigkeits- klasse Biegewechsel- moment Mbw 241 Nm	ar may not exceed the cording to the strength		
			1 ±150 2 ±190 3 ±210 4 ±230	bis 270 bis 340 bis 370 bis 400	(Cla	ass ss 4) 75mm)
				A A		
	on part of the hanism and the	DIN 4550: 2004 (clause 6.1 to 6.3) [GS requirement]	6.1 Gas lift cone made 6.2 The lower edge of the overhang ≥ 1-2 mm; 13 and 6.3 Lower edge of the in R ≥ 1 mm; intake cone	he intake cone must ≥ 80% ntake cone inside with	(Not GS re Gas lift mark W.D.F DO NOT OF	PEN
			Aufnahmekonus	Tragelement	DO NOT OPEN DO NOT HEAT HIGH PRESSURE CLASS4 CW2310 DIN 4550: 2004-12 14 18	
				Rz 25		



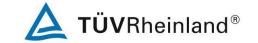
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Attribute	Test Method/Standard	Requirement / Limit	Results
Cross cut adhesion	ASTM D3359-02 Method B (Modified)	Using a utility knife, cut a grid of 100 squares in a length of 1inch with sufficient pressure to make the cutting reach the substrate. Use 3M masking tape apply to the grid and remove by seizing the free end and rapidly (not jerked) back upon itself. Plating / coating shall stay affixed, The flaked/removed squares should not more than 5% of the original squares.	Pass
PERFORMANCE Product specification	Office Depot	Lab must request Specification from the	
(SPEC)	requirement	Office Depot EU Engineer assigned to the product category and must confirm specifications against testing results from the provided sample. If Specification is not provided or specification values do not match test results the report rating shall be Fail	Provided and specificed
Determination of dimension	BS EN 1335-1: 2000	Determination of dimensions to EN 1335 part 1, required at least "Type C" Test Report Only: If the sample comply the requirement, rated passed in the report. If the requirement was not met, specify the deviation in the report, don't failed.	Deviation see page 13
Front seating capability test	Office Depot Requirement	Seat loading point: The midpoint of the loading black shall be 3in back from the front edge and the loading block (2inH x 6inL x 16inW) shall span across the whole width of the seat Loading weight: 300lbs for 5mins, no structural failure or tip over	Pass
Seat impact test	Office Depot Requirement	Impactor: 25kg mass weight, a circular body of 200mm diameter. Set the chair to the highest position, the impactor fall freely from 350mm onto position A 5 times and postiion C 5 times. Set the chair to the lowest postion, repeated aboved procedure NOTES: Position A: the point in which the chair's axes of rotation intersect with seat surface Position C: 150mm forward of the point A	Pass



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Attribute	Test	Requirement / Limit	Results
Office chair - office work chair - safety requirement	Method/Standard EN 1335-2: 2009, clause.4.1	[For general office chair only] Shall be so designed as to minimize the risk	
- corners and edges, trapping, pinching and shearing		of injury to the user: - The safety distance of accessible movable parts is either smaller or equal 8mm or larger or equal 25mm in any position during movement - Accessible corners are rounder with minimum 2 mm radius - The edges of the seat back rest and armrest which are in contact with the user when sitting in the chair are rounded with minimum 2 mm radius - The edges of handles are rounded with minimum 2 mm radius in the direction of the force applied - All other edges are free from burrs and rounded or chamfered - The ends of accessible hollow components	Pass
Office chair - office work chair - safety requirement - adjusting devices	EN 1335-2: 2009, clause.4.1	are closed or capped [For general office chair only] Movable and adjustable parts shall be designed so that injuries and inadvertent operation are avoided.	Pass
Office chair - office work chair - safety requirement - connections	EN 1335-2: 2009, clause.4.1	[For general office chair only] Shall not be possible for any load bearing part of the chair to come loose unintentionally.	Pass
Office chair - office work chair - safety requirement - avoidance of soiling	EN 1335-2: 2009, clause.4.1	[For general office chair only] All parts which are lubricated to assist sliding (greasing, lubricating, etc.) shall be designed to protect users from lubricant stains when in normal use	Pass
Office chair - office work ch Shall be tested following se			
Office chair - office work chair - safety requirement - stability during use	EN 1335-3-2009 Clause 5.1	[For general office chair only] According to Clause 5.1 of EN 1335-3-2009	Pass
Office chair - office work chair - seat front edge static load test	EN 1335-3-2009 clause 7.2.1	[For general office chair only] Position the smaller seat loading pad at loading point "F" or "J". Apply a vertical downward force 1600 N through the centre of the loading pad. There shall be no fractures of any member, joint or component and no loosening of joint intended to be rigid. Also, chair shall no major structural element is significantly deformed and fulfils its functions after removal test loads.	Pass



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Attribute	Test	Requirement / Limit	Results
Office chair - office work chair - combined seat and back static load test	Method/Standard EN 1335-3-2009 clause 7.2.2	[For general office chair only] Apply a vertical force 1600 N through the seat loading pad at point "A". Keep the seat loaded and apply a force 560 N through the centre of the back loading pad at point "B". There shall be no fractures of any member, joint or component and no loosening of joint intended to be rigid. Also, chair shall no major structural element is significantly deformed and fulfils its functions after removal test loads.	Pass
Office chair - office work chair - foot rest static load test	EN 1335-3-2009 clause 7.2.6	[For general office chair only] Apply a vertical force 1300 N on 80 mm from front edge of the load bearing structure of the foot rest at those points most likely to cause failure. There shall be no fractures of any member, joint or component and no loosening of joint intended to be rigid. Also, chair shall no major structural element is significantly deformed and fulfils its functions after removal test loads.	N/A
Office chair - office work chair - foot rest fatigue test	DIN 68877 (GS mark/LGA- tested requirement)	Apply a vertical force 1200 N on 80 mm from front edge of the load bearing structure of the foot rest at those points most likely to cause failure for 80,000 cycles. There shall be no fractures of any member, joint or component and no loosening of joint intended to be rigid. Also, chair shall no major structural element is significantly deformed and fulfils its functions after removal test loads.	N/A (Not GS mark/LGA- tested requirement)
Office chair - office work chair - seat and back durability	EN 1335-3-2009 clause 7.3.1	[For general office chair only] All chairs shall be tested to steps 1 to 5. Step 1 - A Step 2 - C-B Step 3 - J-E Step 4 - F-H Step 5 - D-G Each step shall be completed before going to the next. Apply specified force and no. of cycles from BS EN 1335-2: 2009 Table A.2. There shall be no fractures of any member, joint or component and no loosening of joint intended to be rigid. Also, chair shall no major structural element is significantly deformed and fulfils its functions after removal test loads.	Pass



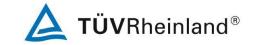
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Attribute	Test Method/Standard	Requirement / Limit	Results
Office chair - office work chair - arm rest durability	EN 1335-3-2009 clause 7.3.2	[For general office chair only] Apply force 400 N on each arm rest at points 100 mm behind the foremost point of the arm rest length for 60000 cycles. There shall be no fractures of any member, joint or component and no loosening of joint intended to be rigid. Also, chair shall no major structural element is significantly deformed and fulfils its functions after removal test loads.	Pass
Office chair - office work chair - arm rest downward static load test - central	EN 1335-3-2009 clause 7.2.3	[For general office chair only] Apply the force 750 N to both arm rests simultaneously for 5 times. The loading points shall be at the mid point of the arm rest length and centred side to side. The arm rest shall be no fracture after test.	Pass
Office chair - office work chair - front edge overturning	EN 1335-3-2009 clause 7.1.1	[For general office chair only] Fix the strap to the chair. The force is applied at the point on the front edge that is furthest from the axis of rotation, and allow a 27 kg mass to hang freely. Chair shall not overturns during test.	Pass
Office chair - office work chair - forward overturning	EN 1335-3-2009 clause 7.1.2	[For general office chair only] Apply a vertical force 600 N acting 60 mm from the front edge of the load bearing structure of the seat at those points most likely to result in overturning. Apply for at least 5 s a horizontal outwards force 20 N from the point on the seat surface where the vertical force is applied. Chair shall not overturns during test.	Pass
Office chair - office work chair - forward overturning for chair with footrest	EN 1335-3-2009 clause 7.1.3	[For general office chair only] Apply a vertical force 1100 N acting 60 mm from the front edge of the footrest at those points most likely to result in overturning. Apply for at least 5 s a horizontal outwards force 20 N from the point on the seat surface where the vertical force is applied. Chair shall not overturns during test.	N/A (No footrest)
Office chair - office work chair - sideways overturning for chair without arm rests	EN 1335-3-2009 clause 7.1.4	[For general office chair only] Apply by means of the stability loading device a vertical force 600 N acting 60 mm from the side edge of the load bearing structure of the seat at those points most likely to result in overturning. Apply for at least 5 s a horizontal sideways force 20 N outwards from the point on the seat surface where the vertical force is applied. Chair shall not overturns during test.	N/A



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Attribute	Test Method/Standard	Requirement / Limit	Results
Office chair - office work chair - sideways overturning for chair with arm rests	EN 1335-3-2009 clause 7.1.5	[For general office chair only] Apply by means of the stability loading device a vertical force 250 N acting at a point 100 mm from the fore and aft centre line of the seat at the side where the supporting points are restrained and between 175 mm and 250 mm forward of the rear edge of the seat. Apply a vertical downward force 350 N acting at points on the arm rest which is on the same side as the restrained supporting points up to a maximum 40 mm inwards from the outer edge of the upper surface of the arm rest, but not beyond the centre of the arm rest, and at the most adverse position along its length. Apply a horizontal sideways force 20 N outwards from the same point for at least 5 s. Chair shall not overturns during test.	Pass
Office chair - office work chair - rearwards overbalancing for chairs without back rest inclination	EN 1335-3-2009 clause 7.1.6	[For general office chair only] A vertical force 600 N shall be applied at point "A" and a horizontal force 192 N shall be applied at point "B". If the back rest pad is pivoting around a horizontal axis above the height of the seat and is free to move, the horizontal force shall be applied on the axis. If height adjustable, the axis shall be set as close as possible to 300 mm above point "A". Chair shall not overturns during test.	N/A
Office chair - office work chair - rarwards overbalancing for chairs with adjustable back rest inclination	EN 1335-3-2009 clause 7.1.7	[For general office chair only] Load the chair with 13 discs so that the discs are firmly settled against the back rest. If the height of the stack of discs exceeds the height of the back rest, prevent the upper discs from sliding off by the se of a light support. Chair shall not overturns during test.	Pass
Office chair - office work chair - arm rest downward static load test - central	EN 1335-3-2009 clause 7.2.3	[For general office chair only] Apply the force 900 N to both arm rests simultaneously for 5 times. The loading points shall be at the mid point of the arm rest length and centred side to side. The arm rest shall be no fracture after test	Pass
Office chair - office work chair - rolling resistance of the unloaded chair	EN 1335-3: 2009 Clause 7.4	[For general office chair only] The unloading chair shall not roll unintentionally. The casters are of identical construction and the rolling resistance shall be larger and equal to 12 N when tewsted according to EN 1335-3: 2009 Clause 7.4. Modification = Expand scope to cover Home office chair with caster	Pass



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Attribute	Test Method/Standard	Requirement / Limit	Results
Castor fatigue test:	EN 1335-2:2000 Clause 4.4 / EN 1335-3:2000 Clause 6	[For general office chair only] Shall be loaded cyclically with 75 kg at point "A" for 60 s and unloaded for 30 s. The duration of the fatigue test shall be 100 h. Record the force used to push or to pull the chair before and after fatigue. The mean value of the forces measured over the distance from 250 mm to 500 mm is the rolling resistance After above fatigue test, the rolling resistance shall be ≥15N with castors type H or ≥12N with castors type W.	N/A
Castor fatigue test (alternative method)	EN 1335-2:2000 Clause 4.4 / EN 1335-3:2009 Clause 7.3.5/7.4	[For general office chair only] Shall be loaded with 110 kg at point "A". The fatigue test shall be 36000 cycles (one forward + one backward). The angle of rotation shall be from 0° to 180°, or a linear movement of 1000mm shall be provided. Record the force used to push or to pull the chair before and after fatigue. The mean value of the forces measured over the distance from 250 mm to 500 mm is the rolling resistance. After above fatigue test, the rolling resistance shall be ≥15N with castors type H or ≥12N with castors type W.	Pass

Dimensions to EN 1335 - Office work chairs Type C						
Denomination/code letter			nominal size (mm)	actual size (mm)	result	
Seat height a)	adjustable adj. range	а	≤420 to ≥ 480 ≥80	410-490 80	Pass	
Seat depth	fixed adjustable	b	≥380 ≤400 to ≥ 400	* 320-345	Fail	
Depth of seat sur	rface	С	≥380	430	Pass	
Seat width		d	≥400	453	Pass	
Inclination of seat surface	fixed adjustable	е	-2° to -7° ≥-2° to ≤ -7°	* -2° to -7.5°	Pass	
Height of back supp. point "S" above the seat	fixed adjustable	f	170 to 220	245	Fail	
Height of back rest	adjustable fixed	g	≥260	* 497	Pass	
Height of upper edge of the back rest above the seat		h	≥360	525	Pass	
Back rest width		i	≥360	453	Pass	
Back rest radius	horizontal	k	≥400	>900	Pass	
Back rest inclination	adj. range	I		/		
Length of the armrest		n	≥200	260	Pass	
Width of the armrest b)		0	≥40	90	Pass	
Height of armrest fixed		р	200 to 250	*		



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above the seat adjustable			≤200 to ≥ 250	235-295	Fail	
Distance of armrest to the front edge of the seat c)		q	≥100	80-90	Fail	
Clear width between armrests d)		r	≥460	435	Fail	
Max. off of the ur	set of the s nderframe ^{e)}	<u>≤</u>	x ^{f)} +50	350	Pass	
Stability dimension t		>	195	226	Pass	

- a) The limits of the minimum adjustable range consider work heights of min 680 mm to 780 mm. Some users need a foot rest.
- b) This requirement applies for a minimum length of "n".
- c) This requirement applies for a length from 170 mm above point "A".
- d) This requirement applies for ¾ of the seat depth "b" (measured from the seat front edge) with back rest setting most forwarded.
- e) When castors are used the requirement is: 415 mm.
- f) "x" is the maximum horizontal distance between parts of the upper part of the chair and the axis of rotation.

Note:

The sample was not submitted with packaging. Therefore, any further action or final approval will be needed by manufacturer, vendor or distributer for complying the Packaging and Labeling Act. Any product that is packaged shall conform to the Fair Packaging and Labeling Act & Uniform Packaging and Labeling Regulation. It should include the manufacturers or distributor's name and place of business including the street address, city, state and zip code, as well as description of the item and quantity if it is unclear at the point of sale. The product must provide the country of origin if not manufactured in the USA.

Remark:

- Clause(s) with the symbol "/" in the result refers to the result(s) of its sub-clause(s).
- Detailed information regarding measurement uncertainty is available in the test laboratory(s) and could be shown on client request. Deviation report in Simplified Chinese is available on client's request.

Pictures of remarks:



Pic. 5: Detail of seat depth adjustment (manually) 1



Pic. 6: Detail of seat depth adjustment (manually) 2